Produkte Products		1		Rheinland®
Prüfbericht-Nr.: Test Report No.:	60380601 001	Auftrags-Nr.: Order No.:	244242820	Seite 1 vor Page 1 of
Kunden-Referenz-Nr.: Client Reference No.:	2078181	Auftragsdatum: Order date:	03.06.2020	
Auftraggeber: Client:	Qingdao Hainuo Biolo Jiangshan Industrial Are Shandong P.R. China	gical Engineering C	co., Ltd. n, Laixi Qingdao (City 266603
Prüfgegenstand: Test item:	Medical Face Mask			
Bezeichnung / Typ-Nr.: Identification / Type No.:	C008			
Auftrags-Inhalt: Order content:	Type test			
Prüfgrundlage: Test specification:	EN 14683:2019+AC:20	19 (except for Clau	se 5.2.6 Biocom	patibility)
Wareneingangsdatum: Date of receipt:	08.06.2020			1
Prüfmuster-Nr.: Test sample No.:	A002842310-001			
Prüfzeitraum: Testing period:	08.06.2020 to 22.06.2020			
Ort der Prüfung: Place of testing:	See page 3			
Prüflaboratorium: Testing laboratory:	TÜV Rheinland (Shanghai) Co., Ltd.	0 im 2 3 4 5 5 7 F	9 10 11 12 13 14 13 14 17 18 19	
Prüfergebnis*: Test result*:	Pass			
geprüft von / tested by:		kontrolliert von		
22.06.2020 Rainbow Pan/PE Datum Name/Stellung	Unterschrift		In Ding/Reviewer ^X /	Unterschrift
Date Name/Position	Signature		lame/Position	Signature
The test report consists of EN 14683 Clause 5.2.6 Biocompatibility is not o		ver page (14 pages).		
Zustand des Prüfgegenstan Condition of the test item at de	elivery:	Prüfmuster vollstä Test item complet	e and undamage	ed
* Legende: 1 = sehr gut 2 = gu P(ass) = entspricht o.g. Prüfg Legend: 1 = very good 2 = gu P(ass) = passed a.m. test sp	grundlage(n) F(ail) = entspricht i bod 3 = satisfactory pecification(s) F(ail) = failed a.m.t	nicht o.g. Prüfgrundlage(n) N 4 test specification(s) N	= sufficient /A = not applicable	5 = mangelhaft N/T = nicht geteste 5 = poor N/T = not tested
Dieser Prüfbericht bezieht s auszugsweise vervielfältig This test report only relates to the a voa be o TUV Rheinland (Shanghai) Co., Ltd. T	gt werden. Dieser Bericht l a. m. test sample. Without pe duplicated in extracts. This i	berechtigt nicht zur V ermission of the test ce test report does not ent	e rwendung eines nter this test report itle to carry any tes	Prüfzeichens. is not permitted t mark.
		1		
		11		



Page 2 of 14

Report No. 60380601 001

	EN 14683:2019+AC: 2019 Medical face masks —
Report Reference No	See cover page
Date of issue	See cover page
Total number of pages::	See cover page
Testing Laboratory::	TÜV Rheinland (Shanghai) Co., Ltd.
Address:	No.177, 178, Lane 777 West Guangzhong Road, Jing'an District, Shanghai, China
Applicant's name:	Qingdao Hainuo Biological Engineering Co., Ltd.
Address:	Jiangshan Industrial Area of Jiangshan Town, Laixi Qingdao City 266603 Shandong P.R. China
Test specification:	
Standard:	EN 14683:2019+AC:2019
Test procedure:	Type test
Non-standard test method	N/A
Test Report Form No	EN 14683:2019+AC:2019_A
Test Report Form Originator :	TÜV Rh (SZ)
Master TRF:	2020-03
Test item description::	Medical Face Mask
Trade Mark:	N/A
Manufacturer	Same as applicant
Model/Type reference:	C008
Classification:	Type IIR

QMF-RT-33008SHG

Revision number: 1.0

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List of Attachments (including a total number of pages in each attachment):

N/A

Summary of testing:	
Tests performed (name of test and test clause):	Testing location:
Construction check was performed according to: Clause 5.1.1 Materials and construction; Clause 5.1.2 Design	TÜV Rheinland (Shanghai) Co., Ltd. No.177, 178, Lane 777 West Guangzhong Road, Jing'an District, Shanghai, China
Other tests were performed: Clause 5.2.2 Bacterial filtration efficiency; Clause 5.2.3 Breathability; Clause 5.2.4 Splash resistance; Clause 5.2.5 Microbial cleanliness	Pony Testing Group Shanghai Co.,Ltd. 2/3/4/6/F., Building 35, No.680, Guiping Road, Xuhui District, Shanghai, China
Note: All tests listed as above have been conducted in the competent external lab under the supervision of a TUV engineer.	

Copy of marking plate

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Label:

QMF-RT-33008SHG

Revision number: 1.0



QMF-RT-33008SHG

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Front view of face mask:

Page 5 of 14

Report No. 60380601 001



Back view of face mask:

QMF-RT-33008SHG

1 cm 2

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Revision number: 1.0

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2号 No.8250 有限公司

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Page 6 of 14

Report No. 60380601 001

Open view of face mask:



Open view of face mask:



QMF-RT-33008SHG

Revision number: 1.0

TÜV Rheinland®	Page 7 of 14	Report No. 60380601 001
Testing		
Date of receipt of test item(s)	eee eerer page	
Dates of tests performed	······································	
Possible test case verdicts:		
- test case does not apply to the test object	:: N/A	
- test object does meet the requirement	: P (Pass)	
- test object was not evaluated for the require	ement : N/E (collateral sta	indards only)
- test object does not meet the requirement	: F (Fail)	

General remarks:

"(See Attachment #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. The tests results presented in this report relate only to the object tested.

This report shall not be reproduced except in full without the written approval of the testing laboratory. List of test equipment must be kept on file and available for review.

Additional test data and/or information provided in the attachments to this report.

Throughout this report a \Box comma / \boxtimes point is used as the decimal separator.

Name and address of factory (ies): Same as applicant

General product information:

The submitted samples are type IIR, sterile medical face mask which are intended for use by medical personnel during the invasive operation to cover the wearer's month, nose and chin so as to directly protect against the pathogenic microorganisms, body fluid and particles, etc. through a physical barrier.

Clause 5.2.6 Biocompatibility is not evaluated in this test report.

The test results are for reference only. Relevant certification may be needed if the mask is intended to be sold in Europe.

QMF-RT-33008SHG



	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict
4	Classification		Р
	Medical face masks specified in this European Standard are classified into two types (Type I and Type II) according to bacterial filtration efficiency whereby Type II is further divided according to whether or not the mask is splash resistant. The 'R' signifies splash resistance.	Type IIR	P
5	Requirements	2	Р
5.1	General		Р
5.1.1	Materials and construction		Р
	The medical face mask is a medical device, generally composed of a filter layer that is placed, bonded or moulded between layers of fabric.	Composed of a filter layer between layers of fabric	P
17	The medical face mask shall not disintegrate, split or tear during intended use.	Complied	Р
	In the selection of the filter and layer materials, attention shall be paid to cleanliness.	Considered	Р
5.1.2	Design		Р
	The medical face mask shall have a means by which it can be fitted closely over the nose, mouth and chin of the wearer and which ensures that the mask fits closely at the sides.	Fitted closely over nose	Р
	Medical face masks may have different shapes and constructions as well as additional features such as a face shield (to protect the wearer against splashes and droplets) with or without anti-fog function, or a nose bridge (to enhance fit by conforming to the nose contours).	With a nose bridge	Р
5.2	Performance requirements		Р
5.2.1	General		Р
	All tests shall be carried out on finished products or samples cut from finished products.	Complied	Р
5.2.2	Bacterial filtration efficiency (BFE)		Р
P	When tested in accordance with Annex B, the BFE of the medical face mask shall conform to the minimum value given for the relevant type in Table 1.	See appended table 5.2.2	Р
	For thick and rigid masks such as rigid duckbill or cup masks the test method may not be suitable as a proper seal cannot be maintained in the cascade impactor. In these cases, another valid equivalent method shall be used to determine the BFE.	Not thick and rigid mask	N/A



	EN 14683:2019+AC:20	19	
Clause	Requirement + Test	Result - Remark	Verdict
	When a mask consists of two or more areas with different characteristics or different layer-composition, each panel or area shall be tested individually.	No such condition	N/A
	The lowest performing panel or area shall determine the BFE value of the complete mask		N/A
5.2.3	Breathability		Р
	When tested in accordance with Annex C, the differential pressure of the medical face mask shall conform to the value given for the relevant type in Table 1.	See appended table 5.2.3	P
K	If the use of a respiratory protective device as face mask is required in an operating theatre and/or other medical settings, it might not fulfil the performance requirements with regard to differential pressure as defined in this European Standard. In such case, the device should fulfil the requirement as specified in the relevant Personal Protective Equipment (PPE) standard(s).	No such respiratory protective device	N/A
5.2.4	Splash resistance		Р
	When tested in accordance with ISO 22609:2004 the resistance of the medical face mask to penetration of splashes of liquid shall conform to the minimum value given for Type IIR in Table 1.	See appended table 5.2.4	Р
5.2.5	Microbial cleanliness (Bioburden)		Р
	When tested according to EN ISO 11737-1:2018 the bioburden of the medical mask shall be \leq 30 CFU/g tested (see Table 1).	See appended table 5.2.5	Р
5.2.6	Biocompatibility		N/E
	According to the definition and classification in EN ISO 10993-1:2009, a medical face mask is a surface device with limited contact.		N/E
	The manufacturer shall complete the evaluation of the medical face mask according to EN ISO 10993-1:2009 and determine the applicable toxicology testing regime.		N/E
	The results of testing should be documented according to the applicable parts of the EN ISO 10993 series.		N/E
	The test results shall be available upon request.		N/E
6	Marking, labelling and packaging		Р
	Annex I, §13, of the Medical Devices Directive (93/42/EEC) or Annex I, §23, of the Medical Device Regulation (EU) 2017/745 specifies the information that should be specified on the packaging in which the medical face mask is supplied.	Checked and complied	P
	The following information shall be supplied:		Р
	a) number of this European Standard;	Marked on the label	Р
`			

QMF-RT-33008SHG

Revision number: 1.0



	EN 14683:2019+AC:2	2019	
Clause	Requirement + Test	Result - Remark	Verdict
	b) type of mask (as indicated in Table 1).	Marked on the label	Р
	EN ISO 15223-1:2016 and EN 1041:2008+A1:2013 should be considered.	Considered	Р

QMF-RT-33008SHG

Revision number: 1.0



		EN 14683:2019+AC:20)19	
Clause	Requirement + Test	*	Result - Remark	Verdict

5.2.2		TABLE: B	acterial fil	tration effic	iency (BFE)			Р
Batch/ lot no.:	Test Speci -men no.:	Dimension of the test specimen L x W (mm x mm)	(cm²)	Flow rate (I/min)	Mean of the total plate counts of the two positive controls	Mean plate count of the negative controls	BFE for each test specimen (%)	Remarks
A00284	1	160×145	Φ11cm	28.3	2189	0	99.9	Р
2310- 001	2	160×145	Φ11cm	28.3	2189	0	>99.9	Р
	3	160×145	Φ11cm	28.3	2189	0	>99.9	Р
	4	160×145	Φ11cm	28.3	2189	0	>99.9	Р
	5	160×145	Φ11cm	28.3	2189	0	99.9	Р

Supplementary information:

1, Each specimen was conditioned at <u>21±5</u> °C and <u>85±5</u> % relative humidity for <u>4</u> h to bring them into equilibrium with atmosphere prior to testing. 2, The side of the test specimen was facing towards the challenge aerosol: <u>face</u>

Remark:

Limit value: Type I ≥95%; Type II≥98%; Type IIR ≥98%.

5.2.3	T.	ABLE: Breathability (Different	tial pressure)		Р
Batch/ lot no.:	Test Specimen number- Test area number	Differential pressure for each test area (Pa/cm ²)	The averaged differential pressure for each test specimen (Pa/cm ²)	Flow rate (I/min)	Remarks
A0028	1-1	23.7	23.0	8.0	Р
42310- 001	1-2	22.3		8.0	Р
	1-3	24.4		8.0	Р
	1-4	22.4		8.0	Р
b	1-5	22.2		8.0	Р
	2-1	23.9	23.9	8.0	Р
	2-2	25.7		8.0	Р
	2-3	22.8		8.0	Р
	2-4	22.9		8.0	Р
	2-5	24.0		8.0	Р
	3-1	24.8	25.1	8.0	Р

QMF-RT-33008SHG



1		EN 14683	:2019+AC:20	19	
Clause	Requirem	ent + Test		Result - Remark	Verdict
	3-2	25.7		8.0	Р
	3-3	26.5		8.0	Р
	3-4	25.3		8.0	Р
	3-5	23.1		8.0	Р
	4-1	22.7	22.1	8.0	Р
	4-2	20.8		8.0	Р
	4-3	23.0		8.0	Р
	4-4	22.6		8.0	Р
	4-5	21.2		8.0	Р
	5-1	21.5	21.7	8.0	Р
	5-2	19.9		8.0	Р
17	5-3	22.8		8.0	Р
	5-4	23.3		8.0	Р
	5-5	20.9		8.0	Р

Supplementary information:

Each specimen was conditioned at 21° C and 85° % relative humidity for 4° h to bring them into equilibrium with atmosphere prior to testing.

Remark:

Limit value: Type I <40; Type II <40; Type IIR <60.

5.2.4 TABLE: Spla	sh resistance			Р
Batch/ lot no.:	Test mask no.:	The material of tested mask	Test result (Pass/fail)	Remarks
A002842310-001	1	Polypropylene fused jet filter layer	Pass	-
	2	Polypropylene fused jet filter layer	Pass	-
	3	Polypropylene fused jet filter layer	Pass	
	4	Polypropylene fused jet filter layer	Pass	-
	5	Polypropylene fused jet filter layer	Pass	-
	6	Polypropylene fused jet filter layer	Pass	-
	7	Polypropylene fused jet	Pass	-

QMF-RT-33008SHG

Revision number: 1.0



Report No. 60380601 001

Clause	Requirement +	- Test	EN 14683:2019+AC:201	Result - Remark	Verdict
	Intequirement +	1001			
			filter layer		1
		8	Polypropylene fused je filter layer	et Pass	-
		9	Polypropylene fused je filter layer	et Pass	-
		10	Polypropylene fused je filter layer	et Pass	-
		11	Polypropylene fused je filter layer	et Pass	
		12	Polypropylene fused je filter layer	et Pass	-
	71	13	Polypropylene fused je filter layer	et Pass	- 0
71		14	Polypropylene fused je filter layer	et Pass	
		15	Polypropylene fused je filter layer	et Pass	-
		16	Polypropylene fused je filter layer	et Pass	-
		17	Polypropylene fused je filter layer	et Pass	-
		18	Polypropylene fused je filter layer	et Pass	-
		19	Polypropylene fused je filter layer	et Pass	-
		20	Polypropylene fused je filter layer	et Pass	
P		21	Polypropylene fused je filter layer	et Pass	
		22	Polypropylene fused je filter layer	et Pass	
		23	Polypropylene fused je filter layer	et Pass	
		24	Polypropylene fused jo filter layer	et Pass	
		25	Polypropylene fused jo filter layer	et Pass	
		26	Polypropylene fused je filter layer	et Pass	-
		27	Polypropylene fused je filter layer	et Pass	-

QMF-RT-33008SHG

Revision number: 1.0



Requirement + 1	Test		Result - Remark Ve	
	28	Polypropylene fused je filter layer	et Pass	- 1
		Polypropylene fused je filter layer	et Pass	-
	30	Polypropylene fused ju filter layer	et Pass	
	31	Polypropylene fused je filter layer	et Pass	_
~	32	Polypropylene fused jo filter layer	et Pass	
	Requirement + T	29 30 31	28Polypropylene fused ju filter layer29Polypropylene fused ju filter layer30Polypropylene fused ju filter layer31Polypropylene fused ju filter layer32Polypropylene fused ju filter layer	28Polypropylene fused jet filter layerPass29Polypropylene fused jet filter layerPass30Polypropylene fused jet filter layerPass31Polypropylene fused jet filter layerPass32Polypropylene fused jet filter layerPass

Supplementary information:

1, Each specimen was conditioned at <u>21</u>°C and <u>85</u> % relative humidity for <u>4</u> h to bring them into equilibrium with atmosphere prior to testing.

- 2, The description of target area tested: the centre of the specimen
- 3, Any technique used to enhance visual detection of synthetic blood: cotton absorbent swab
- 4, The temperature and relative humidity for testing: $21^{\circ}C$ and $80^{\circ}\%$
- 5, Description of any pre-treatment techniques used: ____

Remark:

Limit value: not required for Type I and Type II; Type IIR ≥16,0.

Batch/ lot no.:	Mask(under	Weight of	Total bioburden	Remarks
	test) no.:	each mask (g)	per individual mask (CFU/g)	
A002842310-001	1	3.25	4	Р
Y	2	3.26	0	Р
	3	3.24	2	Р
	4	3.25	1	Р
	5	3.22	0	Р

Supplementary information:

Remark:

Limit value: Type I \leq 30; Type II \leq 30; Type IIR \leq 30.

End of test report